

Ramlal Bishnoi
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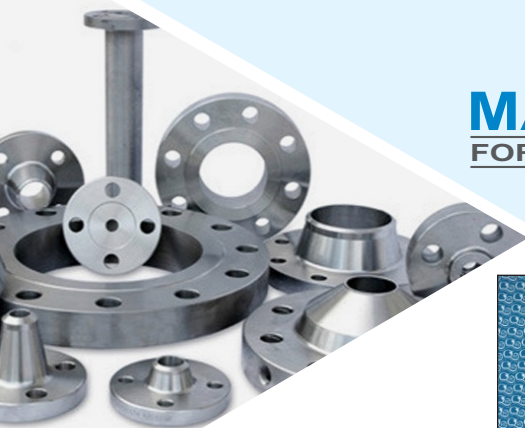


MARLEX
FORGE FITTINGS
EXCELLENCE IN QUALITY STAINLESS

We Are The Creators You Can Trust On For A Perfect Solution To All Your Needs



MARLEX
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EXCELLENCE IN QUALITY STAINLESS



Company Profile

MARLEX FORGE FITTINGS was established in 2010 and started as a Butt Weld Pipe Fittings trading company in the beginning. MFF has grown up rapidly to be a global fitting supplier based on strong financial structure, large volume of inventory/stock, biggest manufacturing facilities, accumulated technologies and experiences. We have supplied our products to the world wide major customer's comprehensive industrial area such as Oil & Gas, Chemical & Petrochemical, Water treatment, Nuclear & Power Plant, Offshore platform & Shipbuilding. Our products are applicable for any kinds of severe operating condition such as high pressure and high temperature or cryogenic condition. We are always doing our best to bring up MFF to be the world's leading company through drastic investment activities in the belief that the best quality is the solid bastion of business survival and customer's satisfaction. In the future, MFF will provide more value to the customers based on our customer-first policy & quality-first policy.

We are active in virtually all industrial sectors. Our employees have specialist knowledge of sourcing, project management, logistics and stock planning and work closely together with our customers in the Industry and Energy markets. The combination of global logistics and knowledge of products and customer applications makes MFF a leading company in its markets.

Application Areas

We offer a wide range of Industrial Products which is used in various industries. Such as :

- Sugar Industries
- Chemical Industries
- Fertilizer Plants
- Pharmaceutical Industries
- Oil & Gas Industries
- Power Plant Industries
- Automotive Industries
- Pulp & Paper Mills
- Heat exchanges
- Energy Industries
- Construction Industries





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COMPANY PROFILE

COMPANY NAME	:	M/s. MARLEX FORGE FITTINGS
CONTACT PERSON	:	RAMLAL BISHNOI +91 9820507108 +91 9820927108
STATUS OF FIRM	:	PROPRIETORSHIP
REGD. OFFICE	:	Shop No. 6, Ground Floor, Plot No. 13/13A, Durgadas Bldg., Ardeshir Dadi X Street, C.P. Tank, Mumbai - 400004.
FACTORY ADDRESS	:	23-A , Plot-23A, Coal Depot, Fosbery Road , Sewree, Mumbai - 400015.
NATURE OF BUSINESS	:	Manufacturer of :- Flanges & Fittings Stockist & Suppliers of : Industrial Raw Materials
DATE OF ESTABLISHMENT	:	01/04/2010
E-MAIL	:	marlexforge@gmail.com
WEBSITE	:	www.marlexforge.com
TELEPHONE	:	022 - 6639 4461
PAN No.	:	AVHPB2815N
GSTIN	:	27AVHPB2815N1ZI
YEARLY TURN OVER	:	12 to 15 CR
ITEM IMPORTED/STOCKED	:	AS PER OUR STOCK LIST
TESTING FACILITY	:	GOVT. APPROVED LAB GOVT. APPROVED NABL LAB REPUTED LAB
ISO CERTIFIED	:	AN ISO 9001 : 2015



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FLANGES.....

- Stainless Steel
- Nickel Alloy & Duplex Steel
- Carbon Steel

Stainless Steel

: ASTM A182, F304,304L,304H,316, 316L,317,317L,321,310,347,904L

Duplex & Super Duplex

: UNS S31803, UNS S32750, UNS S32760,

Hastelloy Alloy

: ASTM B564 Hastelloy B2, C276, C22

Incoloy Alloys

: ASTM B564 Alloy 20, Alloy A286
Alloy 800H/800HT, Alloy 825,

Inconel Alloys

: ASTM B564 Alloy 600, Alloy 601, Alloy 625, Alloy 718, Alloy 725,

Monel Alloys

: ASTM B564 Monel 400, Monel K500.

Carbon Steel

: ASTM A105,A694 F42,A350 LF2

Alloy Steel

: ASTM A182 F1,F5,F9,F11,F22,F91

Size

: 1/2" NB TO 72" NB

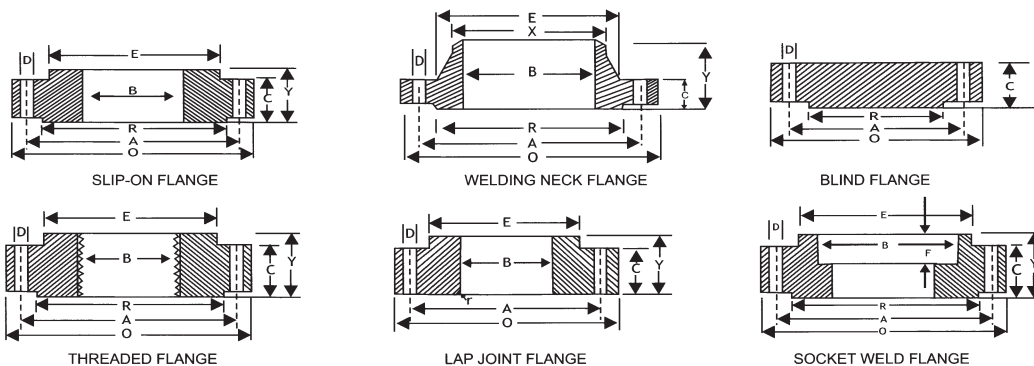
Class

: 150#, 300#, 600#, 900#, 1500# & 2500#.

TYPE

- | | |
|-------------------------|------------------------------------|
| ● SLIP-ON FLANGE | ● THREADED FLANGE |
| ● LAP JOINT FLANGE | ● SOCKETWELD FLANGE |
| ● WELDNECK FLANGE | ● BLIND FLANGE (DUMMY FLANGE) |
| ● ORIFACE FLANGE | ● RTJ FLANGE |
| ● LONG WELD NECK FLANGE | ● TABLE FLANGES (D, E, F, H TABLE) |





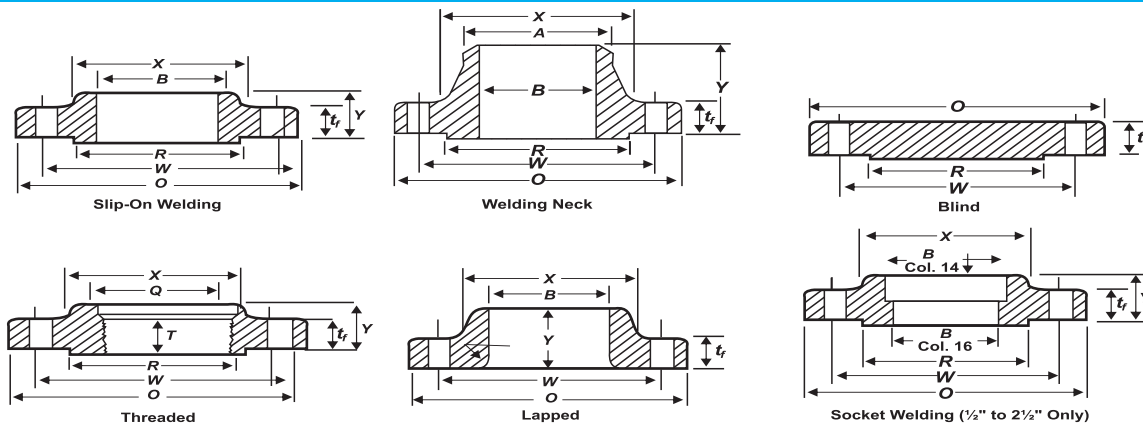
Dimensions of Class 150 Flanges as per ANSI B 16.5

Nominal Pipe Size (MM) (INCH.)	Flange Dia O	Dia of Bolt Circle A	Dia of Bolt Holes D	No. of Holes	Thk. of Flange C	Dia of Hub E	Length through Hub			Dia of Bore		Dia of R/F R	Depth of Socket F
							S/O & SW Y	W/N Y	L/J Y	S/O & SW B	L/J B		
15	1/2	88.9	60.3	4	11.1	30.2	15.9	47.6	15.9	22.3	22.9	34.9	9.5
20	3/4	98.4	69.8	4	12.7	38.1	15.9	52.4	15.9	27.7	28.2	42.9	11.1
25	1	107.9	79.4	4	14.3	49.2	17.5	55.6	17.5	34.5	35.0	50.8	12.7
32	1 1/4	117.5	88.9	4	15.9	58.7	20.6	57.1	20.6	43.2	43.7	63.5	14.3
40	1 1/2	127.0	98.4	4	17.5	65.1	22.2	61.9	22.2	49.5	50.0	73.0	15.9
50	2	152.4	120.6	4	19.0	77.8	25.4	63.5	25.4	62.0	62.5	92.1	17.5
65	2 1/2	177.8	139.7	4	22.2	90.5	28.6	69.8	28.6	74.7	75.4	104.8	19.0
80	3	190.5	152.4	4	23.8	107.9	30.2	69.8	30.2	90.7	91.4	127.0	20.6
100	4	228.6	190.5	8	23.8	134.9	33.3	76.2	33.3	116.1	116.8	157.2	23.8
125	5	254.0	215.9	8	23.8	163.5	36.5	88.9	36.5	143.8	144.5	185.7	23.8
150	6	279.4	241.3	8	25.4	192.1	39.7	88.9	39.7	170.7	171.4	215.9	27.0
200	8	342.9	298.4	8	28.6	246.1	44.4	101.6	44.4	221.5	222.2	269.9	31.7
250	10	406.4	361.9	12	30.2	304.8	49.2	101.6	49.2	276.3	277.4	323.8	33.3
300	12	482.6	431.8	12	31.8	365.1	55.6	114.3	55.6	327.1	328.2	381.0	39.7
350	14	533.4	476.2	12	34.9	400.0	57.1	127.0	79.4	359.1	360.2	412.7	41.3
400	16	596.9	539.7	16	36.5	457.2	63.5	127.0	87.3	410.5	411.2	469.9	44.4
450	18	635.0	577.8	16	39.7	504.8	68.3	139.7	96.8	461.8	462.3	533.4	49.2
500	20	698.5	635.0	20	42.9	558.8	73.0	144.5	103.2	513.1	514.3	584.2	54.0
600	24	812.8	749.3	20	47.6	663.6	82.5	152.4	111.1	615.9	615.9	692.1	63.5

Dimensions of Class 300 Flanges as per ANSI B 16.5

Nominal Pipe Size (MM) (INCH.)	Flange Dia O	Dia of Bolt Circle A	Dia of Bolt Holes D	No. of Holes	Thk. of Flange C	Dia of Hub E	Length through Hub			Dia of Bore		Dia of R/F R	Depth of Socket F
							S/O & SW Y	W/N Y	L/J Y	S/O & SW B	L/J B		
15	1/2	95.2	66.7	4	14.3	38.1	22.2	52.4	22.2	22.3	22.9	34.9	9.5
20	3/4	117.5	82.5	4	15.9	47.6	25.4	57.1	25.4	27.7	28.2	42.9	11.1
25	1	123.8	88.9	4	17.5	54.0	27.0	61.9	27.0	34.5	35.0	50.8	12.7
32	1 1/4	133.3	98.4	4	19.0	63.5	27.0	65.1	27.0	43.2	43.7	63.5	14.3
40	1 1/2	155.6	114.3	4	20.6	69.8	30.2	68.3	30.2	49.5	50.0	73.0	15.9
50	2	165.1	127.0	8	22.2	84.1	33.3	69.8	33.3	62.0	62.5	92.1	17.5
65	2 1/2	190.5	149.2	8	25.4	100.0	38.1	76.2	38.1	74.7	75.4	104.8	19.0
80	3	209.5	168.3	8	28.6	117.5	42.9	79.4	42.9	90.7	91.4	127.0	20.6
100	4	254.0	200.0	8	31.8	146.0	47.6	85.7	47.6	116.1	116.8	157.2	23.8
125	5	279.4	234.9	8	34.9	177.8	50.8	98.4	50.8	143.8	144.5	185.7	-
150	6	317.5	269.9	12	36.5	206.4	52.4	98.4	52.4	170.7	171.4	215.9	-
200	8	381.0	330.2	12	41.3	260.3	61.9	111.1	61.9	221.5	222.2	269.9	-
250	10	444.5	387.3	16	47.6	320.7	66.7	117.5	95.2	276.3	277.4	323.8	-
300	12	520.7	450.8	16	50.8	374.6	73.0	130.2	101.6	327.1	328.2	381.0	-
350	14	584.2	514.3	20	54.0	425.4	76.2	142.9	111.1	359.1	360.2	412.7	-
400	16	647.7	571.5	20	57.2	482.6	82.5	146.0	120.6	410.5	411.2	469.9	-
450	18	711.2	628.5	24	60.3	533.4	88.9	158.7	130.2	461.8	462.3	533.4	-
500	20	774.7	685.8	24	63.5	587.4	95.2	161.9	139.7	513.1	514.3	584.2	-
600	24	914.4	812.8	24	69.8	701.7	106.4	168.3	152.4	615.9	615.9	692.1	-

All Dimensions are in Millimeters Flanges except Lap Joint will be furnished with (1.6) Raised Face, which is included in "Thickness(C)" and "Length through Hub(Y)"



DIMENSIONS OF CLASS 600 FLANGES

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19
Nominal Pipe Size NPS	Outside Diameter of Flange, O	Thickness of Flange, Min., t _f	Diameter of Hub, X	Drilling			Hub Diameter Beginning of Chamfer Welding Neck, A	Length Thru Hub			Threaded/ Length Threaded Min., T	Bore			Corner Radius of Bore of Lapped Flange and Pipe, r	Counter- bore Threaded FLANGE Min., Q	Depth of Socket, D	Diameter of RF R
				Diameter of Bolt Circle W	Diameter of Bolt Holes, in.	Number of Bolts		Threaded/ Slip-On/ Socket Welding, Y	Lapped, Y	Welding Neck, Y		Slip-On/ Socket Welding Min., B	Lapped Min., B	Welding Neck/ Socket Welding, B				
1/2	95.5	14.3	38	66.7	15.9	4	21.3	22	22	52	16	22.2	22.9		3	23.6	10	34.9
3/4	117.5	15.9	48	82.6	19.1	4	26.7	25	25	57	16	27.7	28.2		3	29.0	11	42.9
1	124.0	17.5	54	88.9	19.1	4	33.4	27	27	62	18	34.5	34.9		3	35.8	13	50.8
1 1/4	133.5	20.7	64	98.4	19.1	4	42.2	29	29	67	21	43.2	43.7		5	44.4	14	63.5
1 1/2	155.5	22.3	70	114.3	22.3	4	48.3	32	32	70	23	49.5	50.0		6	50.6	16	73.0
2	165.0	25.4	84	127.0	19.1	8	60.3	37	37	73	29	61.9	62.5		8	63.5	17	92.1
2 1/2	190.5	28.6	100	149.2	22.3	8	73.0	41	41	79	32	74.6	75.4		8	76.2	19	104.8
3	209.5	31.8	117	168.3	22.3	8	88.9	46	46	83	35	90.7	91.4		10	92.2	21	127.0
3 1/2	228.5	35.0	133	184.2	25.4	8	101.6	49	49	86	40	103.4	104.1		10	104.9		139.7
4	273.0	38.1	152	215.9	25.4	8	114.3	54	51	102	42	116.1	116.8	To be Specified by Purchaser	11	117.6		157.2
5	330.0	44.5	189	266.7	28.6	8	141.3	60	54	114	48	143.8	144.4		11	144.4		185.7
6	355.5	47.7	222	292.1	28.6	12	168.3	67	57	117	51	170.7	171.4		13	171.4		215.9
8	419.0	55.6	273	349.2	31.8	12	219.1	76	68	133	58	221.5	222.2		13	222.2		269.9
10	508.0	63.5	343	431.8	35.0	16	273.0	86	102	152	66	276.2	277.4		13	276.2		323.8
12	559.0	66.7	400	489.0	35.0	20	323.8	92	108	156	70	327.0	328.2		13	328.6		381.0
14	603.5	69.9	432	527.0	38.1	20	355.6	94	117	165	74	359.2	360.2		13	360.4		412.8
16	686.0	76.2	495	603.2	41.3	20	406.4	106	127	178	78	410.5	411.2		13	411.2		469.9
18	743.0	82.6	546	654.0	44.5	20	457.0	117	137	184	80	461.8	462.3		13	462.0		533.4
20	813.0	88.9	610	723.9	44.5	24	508.0	127	146	190	83	513.1	514.4		13	512.8		584.2
24	940.0	101.6	718	838.2	50.8	24	610.0	140	159	203	93	616.0	616.0		13	614.4		692.2

NOTE : (1) Height of RF 7mm

DIMENSIONS OF CLASS 900 FLANGES

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19
Nominal Pipe Size NPS	Outside Diameter of Flange, O	Thickness of Flange, Min., t _f	Diameter of Hub, X	Drilling			Hub Diameter Beginning of Chamfer Welding Neck, A	Length Thru Hub			Threaded/ Length Threaded Flange Min., T	Bore			Corner Radius of Bore of Lapped Flange and Pipe, r	Counter- bore Threaded FLANGE Min., Q	Diameter of RF R	Socket, Weld D
				Diameter of Bolt Circle W	Diameter of Bolt Holes, in.	Number of Bolts		Threaded/ Slip-On/ Socket Welding, Y	Lapped, Y	Welding Neck, Y		Slip-On/ Socket Welding Min., B	Lapped Min., B	Welding Neck/ Socket Welding, B				
1/2	120.7	22.3	38	82.6	22.3	4	21.3	32	32	60	23	22.2	22.9		3	23.6	34.9	10
3/4	130.0	25.4	44	88.9	22.3	4	26.7	35	35	70	26	27.7	28.2		3	29.0	42.9	11
1	149.4	28.6	52	101.6	25.4	4	33.4	41	41	73	29	34.5	34.9		3	35.8	50.8	13
1 1/4	158.8	28.6	64	111.1	25.4	4	42.2	41	41	73	31	43.2	43.7		5	44.4	63.5	14
1 1/2	177.8	31.8	70	123.8	28.6	4	48.3	44	44	83	32	49.5	50.0		6	50.6	73.0	16
2	215.9	38.1	105	165.1	25.4	8	60.3	57	57	102	39	61.9	62.5		8	63.5	92.1	17
2 1/2	244.3	41.3	124	190.5	28.6	8	73.0	64	64	105	48	74.6	75.4		8	76.2	104.8	19
3	241.3	38.1	127	190.5	25.4	8	88.9	54	54	102	42	90.7	91.4		10	92.2	127.0	
4	292.1	44.5	159	235.0	31.8	8	114.3	70	70	114	48	116.1	116.8	To be Specified by Purchaser	11	117.6	139.7	
5	349.3	50.8	190	279.4	35.0	8	141.3	79	79	127	54	143.8	144.4		11	144.4	157.2	
6	381.0	55.6	235	317.5	31.8	12	168.3	86	86	140	58	170.7	171.4		13	171.4	185.7	
8	469.9	63.5	298	393.7	38.1	12	219.1	102	114	162	64	221.5	222.2		13	222.2	215.9	
10	546.1	69.9	368	469.9	38.1	16	273.0	108	127	184	72	276.2	277.4		13	276.2	269.9	
12	609.5	79.4	419	533.4	38.1	20	323.8	117	143	200	77	327.0	328.2		13	328.6	323.8	
14	641.4	85.8	451	558.8	41.3	20	355.6	130	156	213	83	359.2	360.2		13	360.4	381.0	
16	704.9	88.9	508	616.0	44.5	20	406.4	133	165	216	86	410.5	411.2		13	411.2	412.8	
18	787.4	101.6	565	685.8	50.8	20	457.0	152	190	229	89	461.8	462.3		13	462.0	469.9	
20	857.3	108.0	622	749.3	54.0	20	508.0	159	210	248	93	513.1	514.4		13	512.8	533.4	
24	1041.4	139.7	749	901.7	66.7	20	610.0	203	267	292	102	616.0	616.0		13	614.4	584.2	

NOTE : (1) Height of RF 7mm



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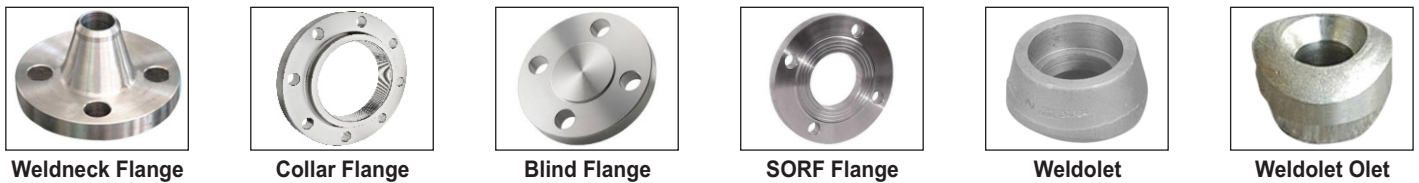
BUTT WELDING FITTINGS TO ANSI B16.9



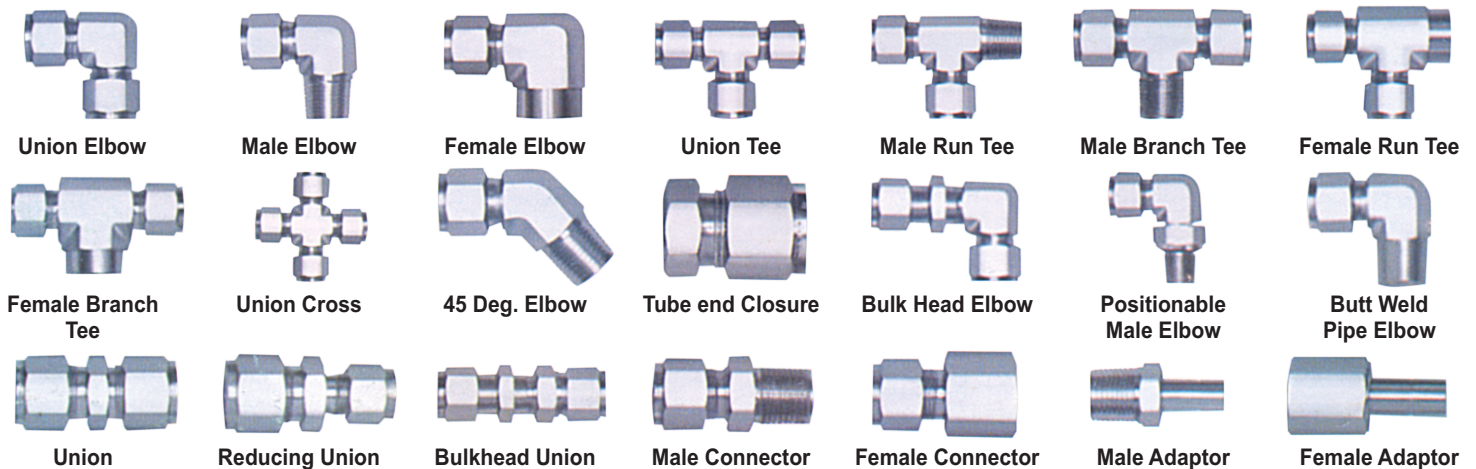
**FORGED // SOCKET WELD / SCREWED FITTINGS TO ANSI B16.11 THREADED TO ASA B2.1
2000 LBS / 3000 LBS SERIES / 6000 LBS SERIES**



SCREWED FITTINGS BSP / NPT



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STAINLESS STEEL PIPES & TUBES

Stainless Steel

ASTM / ASME SA 312 GR. TP 304, 304L, 304H, 309S, 309H, 310S, 310H, 316, 316TI, 316H, 316LN, 317, 317L, 321, 321H, 347, 347H, 904L.

ASTM / ASME SA 358 CL 1 & CL 3 Gr. 304, 304L, 304H, 309S, 309H, 310S, 310H, 316, 316TI, 316H, 321, 321H, 347, 347H.

Nickel Alloy

ASTM / ASME SB 161/B725/B730 UNS 2200 (NICKEL 200)

ASTM / ASME SB 161/B725/B730 UNS 2201 (NICKEL 201)

ASTM / ASME SB 165/B725/B730 UNS 4400 (MONEL 400)

ASTM / ASME SB 729/B464/B468 UNS 8020 (ALLOY 20 / 20 CB 3)

ASTM / ASME SB 423/B705/B704 UNS 8825 (INCONEL 825)

ASTM / ASME SB 167/B517/B516 UNS 6600 (INCONEL 600)

ASTM / ASME SB 407/B514/B515 UNS 8810/8811 (INCONEL 800/HT)

ASTM / ASME SB 444/B705/B704 UNS 6625 (INCONEL 625)

ASTM / ASME SB 622/B619/B622 UNS 10276 (HASTELLOY C276)

Duplex Steel

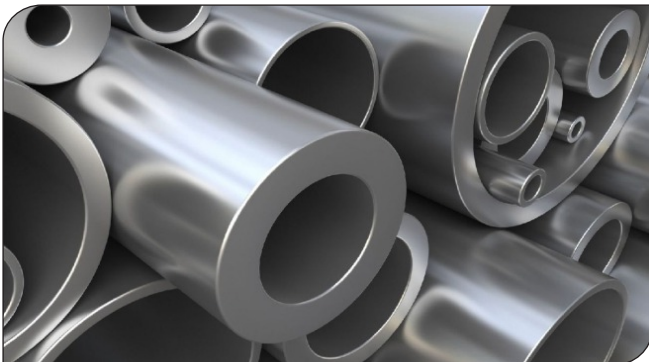
ASTM / ASME SA 790 UNS NO: 31803 / 32760

Carbon Steel

ASTM / ASME A 53 GR. A & B, ASTM A 106 GR. A, B & C. API 5L GR. B, API 5L X 42, X 46, X 52, X 60, X 65 & X 70. ASTM / ASME A 691 GRA, B & C

Alloy Steel

ASTM / ASME A 335 GR P 1, P 5, P 9, P 11, P 12, P 22, P 23, P 91





STAINLESS STEEL PIPE DIMENSION AS PER ASTM & WEIGHT-KG. PER MTR. (ANSI B36.19)

Nominal Bore		Outside Diameter	Sch-5S		Sch-10S		Sch-40S		Sch-80S		Sch-160S		Sch-XXS	
mm	INCH	mm	Wt mm	Weight (Kg/mt)	Wt mm	Weight (Kg/mt)	Wt mm	Weight (Kg/mt)	Wt mm	Weight (Kg/mt)	Wt mm	Weight (Kg/mt)	Wt mm	Weight (Kg/mt)
3	1/8	10.3	1.24	0.276	1.24	0.28	1.73	0.37	2.41	0.47	-	-	-	-
6	1/4	13.7	1.24	0.390	1.65	0.49	2.24	0.631	3.02	0.80	-	-	-	-
10	3/8	17.1	1.24	0.490	1.65	0.63	2.31	0.845	3.20	1.10	-	-	-	-
15	1/2	21.3	1.65	0.800	2.11	1.00	2.77	1.27	3.75	1.62	4.75	1.94	7.47	2.55
20	3/4	26.7	1.65	1.03	2.11	1.28	2.87	1.68	3.91	2.20	5.54	2.89	7.82	3.63
25	1	33.4	1.65	1.30	2.77	2.09	3.38	2.50	4.55	3.24	6.35	4.24	9.09	5.45
32	1 1/4	42.2	1.65	1.65	2.77	2.70	3.56	3.38	4.85	4.47	6.35	5.61	9.70	7.77
40	1 1/2	48.3	1.65	1.91	2.77	3.11	3.68	4.05	5.08	5.41	7.14	7.25	10.16	9.54
50	2	60.3	1.65	2.40	2.77	3.93	3.91	5.44	5.54	7.48	8.74	11.1	11.07	13.44
65	2 1/2	73.0	2.11	3.69	3.05	5.26	5.16	8.63	7.01	11.4	9.53	14.9	14.2	20.39
80	3	88.9	2.11	4.51	3.05	6.45	5.49	11.30	7.62	15.2	11.1	21.3	15.24	27.65
100	4	114.3	2.11	5.84	3.05	8.36	6.02	16.07	8.56	22.3	13.49	33.54	17.12	41.03
125	5	141.3	2.77	9.47	3.40	11.57	6.55	21.8	9.53	31.97	15.88	49.11	19.05	57.43
150	6	168.3	2.77	11.32	3.40	13.84	7.11	28.3	10.97	42.7	18.2	67.56	21.95	79.22
200	8	219.1	2.77	14.79	3.76	19.96	8.18	42.6	12.7	64.6	23.0	111.2	22.23	107.8
250	10	273.1	3.40	22.63	4.19	27.78	9.27	60.5	12.7	96.0	28.6	172.4	25.40	155.15
300	12	323.9	3.96	31.25	4.57	36.00	9.52	73.88	12.7	132.0	33.32	238.76	25.40	186.97
350	14	355.6	3.96	34.36	4.78	41.3	11.13	94.59	19.05	158.08	35.71	281.70	-	-
400	16	406.4	4.19	41.56	4.78	47.29	12.7	123.30	21.41	203.33	40.46	365.11	-	-
450	18	457.2	4.19	46.80	4.78	53.42	14.27	155.80	23.8	254.36	45.71	466.40	-	-
500	20	508.0	4.78	59.25	5.54	68.71	15.09	183.42	26.19	311.2	49.99	564.68	-	-
600	24	609.6	5.54	82.47	6.35	94.45	17.48	255.41	30.96	442.08	59.54	808.22	-	-

WEIGHT & THICKNESS OF S.S GUAGE PIPES

DIMENSION		10 SWG (3.2 MM)	12 SWG (2.6 MM)	14 SWG (2.1 MM)	16 SWG (1.65 MM)	18 SWG (1.2 MM)	19 SWG (1.0 MM)
Size	OD	Weight/MTR	Weight/MTR	Weight/MTR	Weight/MTR	Weight/MTR	Weight/MTR
1/2"	12.7	0.754	0.651	0.552	0.452	0.342	0.290
5/8"	15.875	1.006	0.856	0.718	0.582	0.437	0.369
3/4"	19.05	1.258	1.061	0.883	0.712	0.531	0.448
1"	25.4	1.762	1.470	1.214	0.972	0.720	0.605
1 1/4"	31.75	2.266	1.880	1.544	1.232	0.909	0.763
1 1/2"	38.1	2.770	2.289	1.875	1.492	1.098	0.920
2"	50.8	3.778	3.108	2.537	2.012	1.476	1.235
2 1/2"	63.5	4.786	3.928	3.198	2.531	1.854	1.550
3"	76.2	5.794	4.747	3.860	3.051	2.232	1.865
3 1/2"	88.9	6.802	5.566	4.521	3.571	2.610	2.180
4"	101.6	7.810	6.385	5.183	4.091	2.988	2.495



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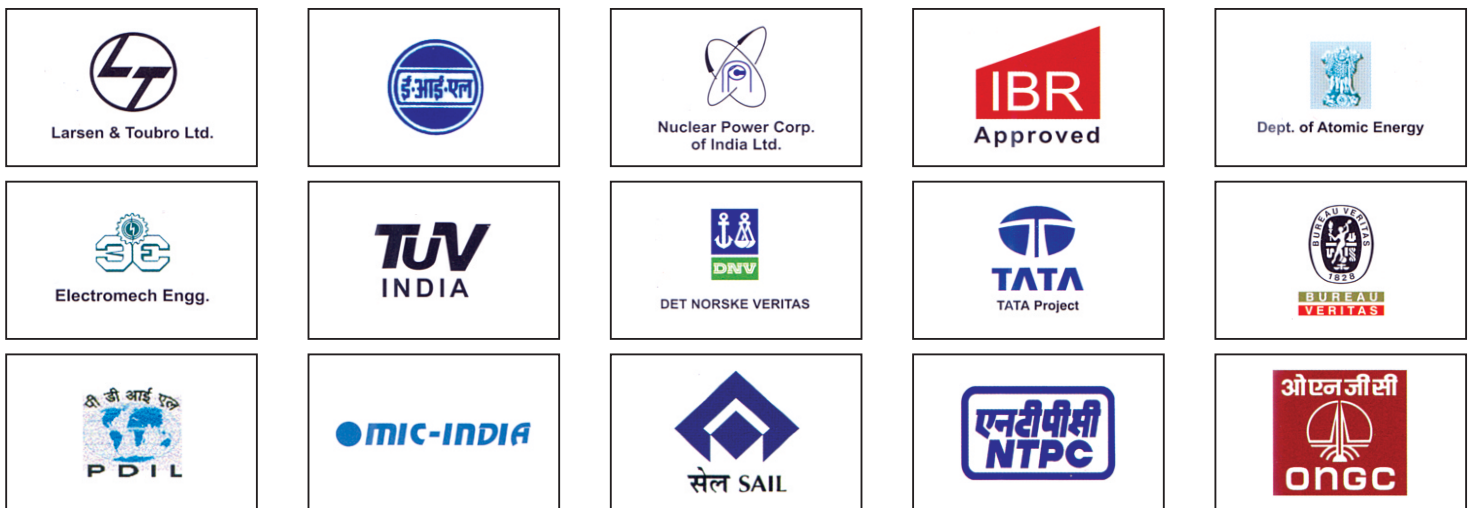
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Thus, main goal of ours is high quality products. We have adopted quality analyst personnel to ensure complete satisfaction to our clients. As there is always a scope of betterment we are continually improving upon quality of products.

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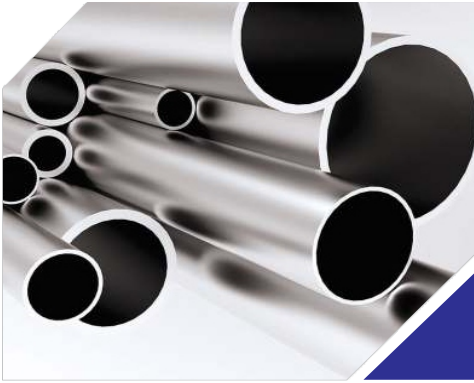
PHARMACEUTICAL PLANT



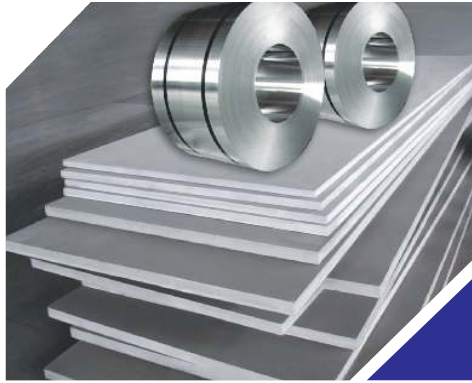
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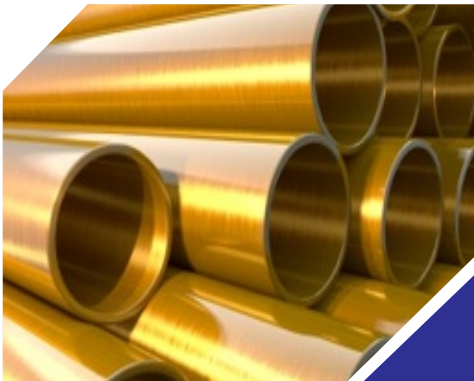
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